



CMOS INTEGRATED HALL ELEMENTS PARAMETERS SIMULATION AND REAL STRUCTURES BEHAVIORS MEASURING

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ABSTRACT

The article describes research results and comparative analysis of different configuration of Hall elements designed within the XFAB XH035 process. Three most common Hall elements structures: Rectangles, cross diamond-shape and quadruple Hall element, consisting of four paralleled single Hall elements of rectangular configuration, researched. The relationship between drain current, offset voltage, sensitivity and drain voltage and relationship between drain current, sensitivity and dimension impact of Hall element (width and length) researched. Analysis carried out to choose the most efficient configuration of Hall element in conjunction with following characteristics: current consumption, sensitivity and offset voltage to use the Hall element as a part of integrated circuit with linear output. In addition, the comparative analysis of main characteristics of designed Hall elements and Hall elements manufactured by bipolar technology, by "Silicon on insulator" technology and by gallium-arsenide technology, carried out.

Keywords: hall element, CMOS-technology, hall voltage, drain current, sensitivity, offset voltage, simulation.

1. INTRODUCTION

A few XFABCMOS processes analyzed as production technology to create the linear integrated Hall element composed of IC's in [1]. Such IC's contain Hall element, where Hall voltage changes proportionally to magnetic field induction. As a rule, these IC's contain sensor's signal amplifier. In case when there is no external magnetic field the IC's output voltage, taken for reference level, is equal to half supply voltage. When positive magnetic field is registered, output voltage is higher than reference level, otherwise when magnetic field is negative output voltage is lower, although it remains positive value [2].

Hall element for such IC designed in n-Well and pinched from above by p-type layer. Thus, n-type controlled channel included between p-n junctions formed. By the fact, such structure is a FET. The structure of such Hall element described in [1, 3]. IC's and Hall element supply voltage is 5 V.

The main criterion to choice the technology was obtaining of maximum Hall voltage. The following requirements have to be satisfied: low doping concentration in active layer to achieve maximum mobility and high thickness of active layer to prevent channel overlap. Four X-FAB processes meet the requirements: XT018, XC06, XT06 and XH035. By using TCAD simulation it was founded that to create integrated linear Hall element as a part of IC the most appropriate Hall element characteristics (sensitivity, current consumption and operating range) provides XH035 process.

2. RESEARCH TASKING

Hall elements of three most common types manufactured for the research: rectangle, cross and diamond-shaped [4-10]. The simple configuration of designed Hall elements in Figure-1, where: L and W - Hall element's length and width (in practice channel's length

and width), S - source, D - drain, G - gate, HL and HR - left and right Hall contacts respectively.

Second diamond shape structure (Figure-1, d) is included to show, how L length decreasing influence on the configuration of source and drain contacts

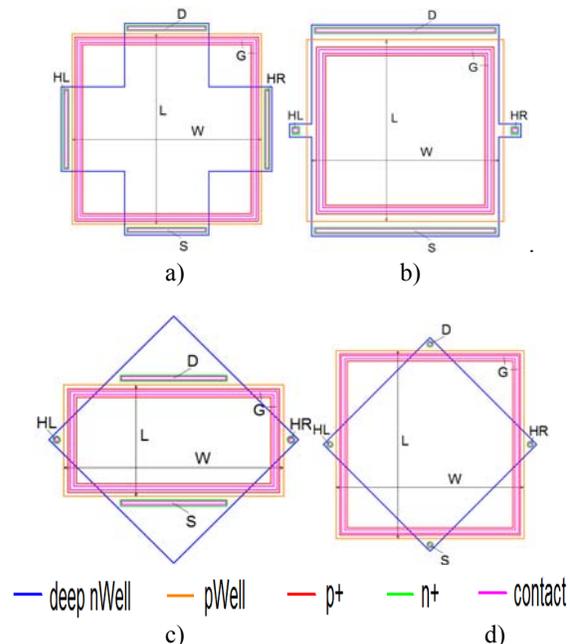


Figure-1. Hall elements' structure - rectangle (a), cross (b), and diamond shape (c and d) pWell layer purpose was clarified in [1, 3]. Also, the elements with configurations showed above but without pWell layer, and without p+ layer and gate, were manufactured for comparison.

Table-1 contains designed Hall elements' configuration, their length L , width W and ratio W/L .

**Table-1.** Designed Hall elements' configuration.

Configuration	$L, \mu\text{m}$	$W, \mu\text{m}$	W/L
Rectangle with pWell	210	210	1
	210	242	1,15
	210	274	1,3
	105	137	1,3
Rectangle without pWell	210	274	1,3
Cross with pWell	190	80	0,42
	190	100	0,53
	190	120	0,64
	95	60	0,64
Cross without pWell	190	100	0,53
Diamond shape with pWell	265	265	1
	180	265	1,5
	95	265	2,8
	132	132	1
Diamond shape without pWell	265	265	1

The following dependences verified:

- Drain current (I_D) vs drain voltage (V_D) dependence;
- Offset voltage (V_0) vs drain voltage (V_D) dependence;
- Sensitivity (S) vs drain voltage (V_D) dependence;
- Drain current (I_D) and sensitivity (S) vs dimensions (W - width and L - length) dependence;

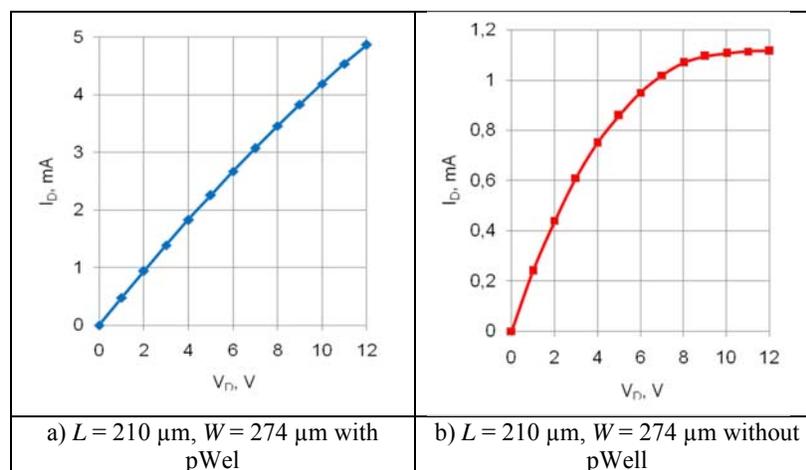
Research results and comparative analysis of these Hall elements' configurations is bellow.

3. DRAIN CURRENT VS DRAIN VOLTAGE DEPENDENCE

Drain current vs drain voltage dependence is volt-ampere characteristic (VAC).

VAC measuring conditions. Source, drain and substrate connected to common bus potential. V_D changed in range from 0 to 12 V by step 1 V and I_D current measured. VAC diagrams created after all measurements.

Figures 2, 3 and 4 shows different configuration Hall elements VACs with pWell and without pWell.

**Figure-2.** Hall elements' VAC of rectangular configuration.

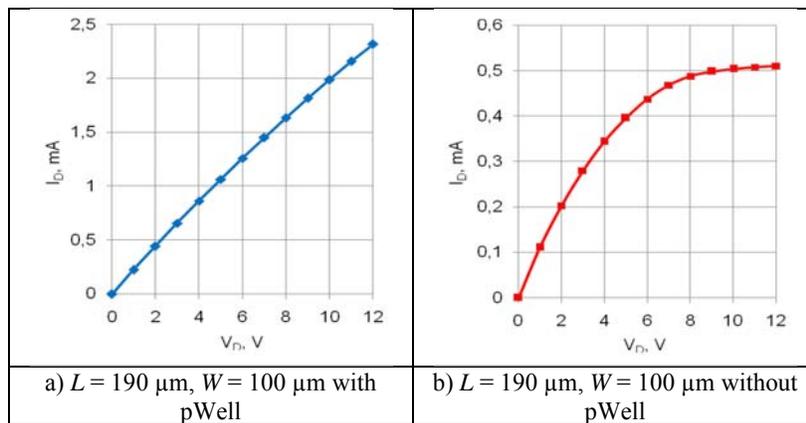


Figure-3. Hall elements' VAC of cross configuration.

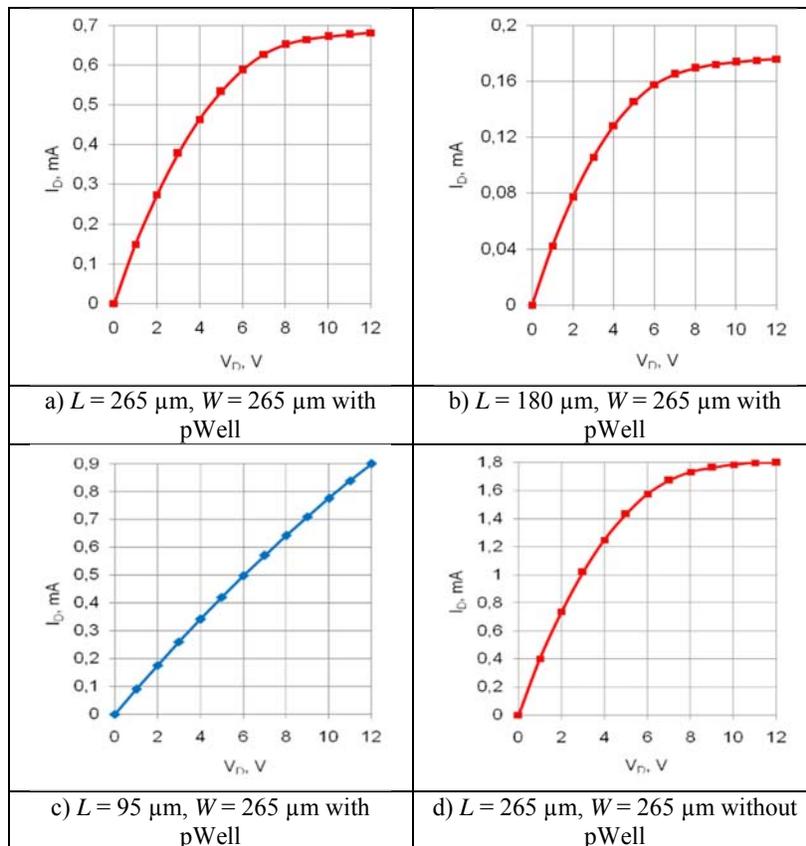


Figure-4. Hall elements' VAC of diamond-shaped configuration.

As can be seen on diagrams, Hall elements' VAC with pWell layer is a typical FET with p-n junction VAC with, Hall elements' VAC without pWell layer is a typical resistive dependence. For all Hall elements with pWell layer VAC extreme begins from voltage 6-7 V, VAC saturation begins from voltage 9-10 V. For Hall elements without pWell layer in drain voltage range up to 12 V, VAC are almost linear, and drain voltage more then 2,5 times exceeds drain voltage for corresponding Hall elements with pWell layer in their VAC linearity range (i.e. from 0 to approximately 6 V).

So, if Hall sensor IC power supply $V_{DD} = 5$ V, Hall elements with pWell is preferable in comparison to Hall elements without pWell.)

4. OFFSET VOLTAGE VS DRAIN CURRENT DEPENDENCIES

Offset voltage appears in current between Hall contacts when there is no magnetic field. There are many current sources [9, 10].



Silicon sensitivity to mechanical stress is one of the reasons of offset voltage onset without magnetic field. Another factor influencing offset voltage is a basic material resistivity gradient. Sufficient imprecisions appear because of deformation levels changes while contacting with wafer, while wafer dicing, while packaging and also while using. Changes in voltage levels appear, for example, due to difference in dies and package material coefficient of thermal expansion while environment temperature rising or falling. Besides that, silicon has strong piezoresistive effect and Hall element being four-pole reacts on offset voltage. This reaction appears through mentioned effect.

Layers' layout combination imprecision relative to each other brings a substantial contribution to integral

offset voltage value, bringing out an asymmetry in Hall elements' areas placement, moreover offset voltage will depend on Hall elements' length. For example, if $L = 200 \mu\text{m}$ and Hall element power supply 5 V mismatch value $0,1 \mu\text{m}$ leads to offset voltage increase for 2,5 mV, and if $L = 100 \mu\text{m}$ offset voltage increase for 5 mV.

Offset voltage vs drain voltage dependence measuring conditions. Source, gate and substrate are connected to common bus potential. Voltage V_D changed in range from 0 to 12 V by step 1 V and dependences offset voltage vs source voltage for different configuration Hall elements measured. V_0 offset voltage is a voltage difference between Hall contacts HL and HR with magnetic field absence.

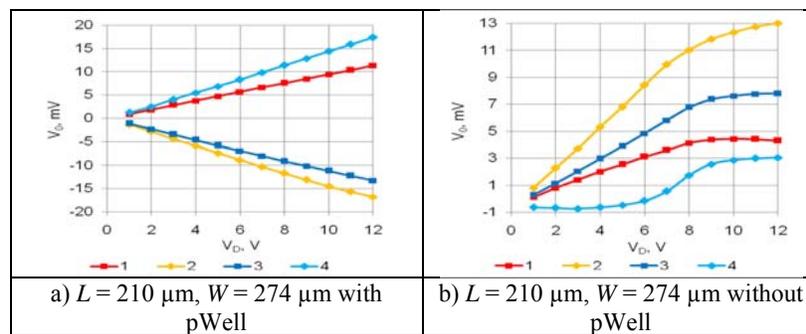


Figure-5. Offset voltage on drain voltage dependence of rectangular Hall elements. (1, 2, 3 and 4 - samples' numbers).

Figures 5, 6 and 7 shows typical dependences for 4 Hall elements samples of different configurations with and without pWell layer.

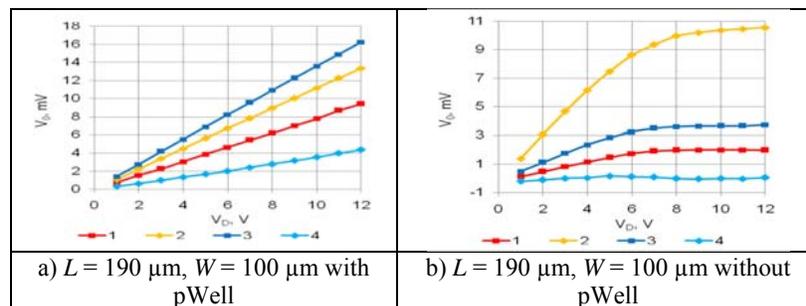


Figure-6. Offset voltage on drain voltage dependence of cross Hall elements configuration. (1, 2, 3 and 4 - samples' numbers).

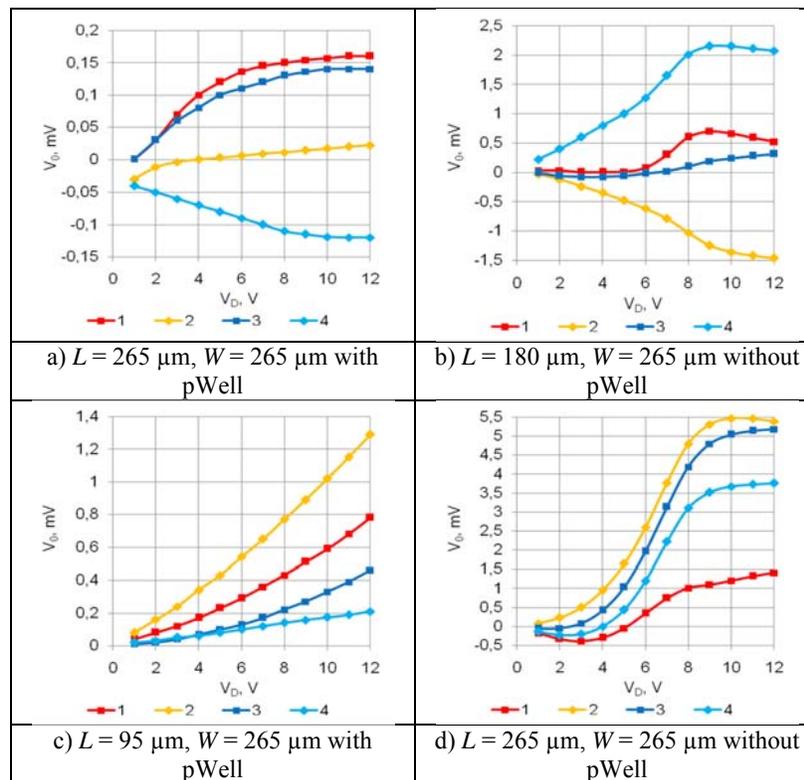


Figure-7. Offset voltage on drain voltage dependence of diamond-shaped Hall elements configuration. (1, 2, 3 and 4 - samples' numbers).

As can be seen from the diagrams, for Hall elements with pWell, offset voltage on drain voltage dependence manifold nature observed.

For example, in rectangular Hall elements for samples 1, 2 and 3 offset voltage rises linearly with voltage growing on drain to approximately 8-9 V, further saturation comes. For sample 4 there is dependence: offset voltage does not almost change when drain voltage increases to 5 V, with voltage rise to 9 V offset voltage rises sharply and then saturation comes.

In cross Hall elements for samples 1, 2 and 3 offset voltages on drain voltage dependence are like rectangular Hall elements dependences. Only for sample 4 Hall voltage does not almost depend on drain voltage and is no more than 0,3V.

A similar dependence nature of these two Hall elements configurations is associated with the fact that rectangular configuration is a particular case of cross configuration, i.e. differs from cross configuration only with Hall contacts smaller size (see Figure-1, a and b).

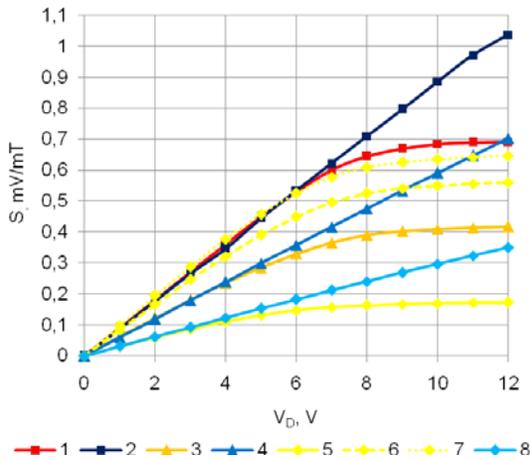
For diamond-shaped Hall elements, as can be seen from Figure-7, dependence manifold of offset voltage vs drain voltage observed, moreover for Hall elements with one L value and for different length values.

For Hall elements without pWell layer of all configurations and samples with offset voltage vs drain voltage dependence is almost linear.

5. SENSITIVITY ON DRAIN VOLTAGE DEPENDENCE

Hall element's sensitivity is a ration of Hall voltage to magnetic induction value and expressed in mV/mT. To define sensitivity dependence vs drain voltage one is to register Hall voltage dependence vs drain voltage at definite magnetic field induction value and then calculate sensitivity in mV/mT considering that Hall voltage rises directly-proportionally to magnetic field induction.

Hall voltage vs drain voltage dependence measuring conditions. Source, gate and substrate are connected to common bus potential. Voltage V_D changed in range from 0 to 12 V by step 1 V. Hall voltage measured between Hall contacts. Measurements carried out without magnetic field influence (offset voltage V_o measured) and with magnetic field (Hall voltage from exposure of magnetic field V_{HM} measured). Real Hall voltage value calculated, stipulated with magnetic field presence $V_H = V_{HM} - V_o$ and then Hall elements' sensitivity S calculated. Figure-8 shows dependences for Hall elements of different configurations with and without pWell layer.



1 - Rectangular with pWell - $L = 210 \mu\text{m}$, $W = 274 \mu\text{m}$; 2 - Rectangular without pWell - $L = 210 \mu\text{m}$, $W = 274 \mu\text{m}$; 3 - Cross with pWell - $L = 190 \mu\text{m}$, $W = 100 \mu\text{m}$; 4 - Cross without pWell - $L = 190 \mu\text{m}$, $W = 100 \mu\text{m}$; 5 -Diamond-shape 1 with pWell - $L = 265 \mu\text{m}$, $W = 265 \mu\text{m}$; 6 - Diamond-shape 2 with pWell - $L = 180 \mu\text{m}$, $W = 265 \mu\text{m}$; 7 - Diamond-shape 3 with pWell - $L = 95 \mu\text{m}$, $W = 265 \mu\text{m}$; 8 - Diamond-shape without pWell - $L = 265 \mu\text{m}$, $W = 265 \mu\text{m}$.

Figure-8. Sensitivity dependence on drain voltage of different configuration Hall elements.

As can be seen, for Hall elements with pWell layer dependences are almost linear up to drain voltage of 5-7 V, then an extreme occurs and saturation onsets at drain voltage 8-10 V. For Hall elements without pWell layer dependences are almost linear in all range at drain from 0 to 12 V. In addition, diagrams show that at linear part sensitivities are the same for Hall elements with and without pWell layer.

6. DRAIN CURRENT AND SENSITIVITY ON DIMENSIONS' DEPENDENCES

Rectangular shaped Hall elements simulation in TCAD carried in [1, 3]. It discovered that technology XH035 can provide the most optimal Hall elements' characteristics (sensitivity, current consumption and operating voltages range) as a part of Hall element within IC. The simulated Hall elements' structure and used models and physical effects were also described in [1, 3]. More detailed description of these models is in [11].

Further research results of different configuration Hall elements' with pWell layer drain current and sensitivity on dimensions' (length L and width W) dependences and comparison with simulation results will be described.

Measurements carried out at drain voltage $V_D = 5$ V. Dependence diagrams of drain current sensitivity on W/L ratio for different Hall elements' configurations constructed, based on measurements and calculation results. Figures 9, 10 and 11 shows the diagrams in comparison to modeling results.

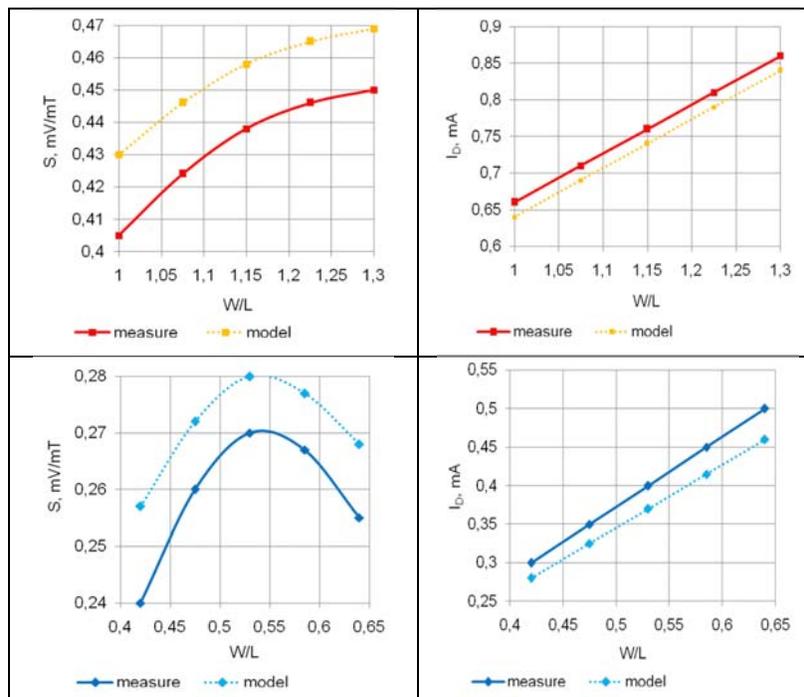


Figure-9. Drain current and sensitivity dependence vs W/L ratio of rectangular shape Hall elements with pWell.

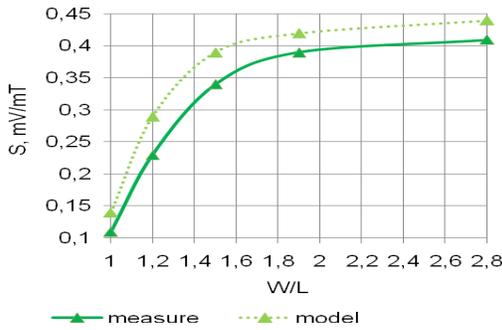


Figure-10. Drain current and sensitivity dependence vs W/L ratio of cross Hall elements with pWell.

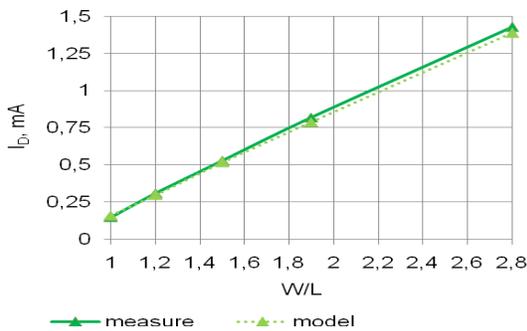


Figure-11. Drain current and sensitivity dependence vs W/L ratio of diamond-shape Hall elements with pWell.

As can be seen from the diagrams, the most optimal characteristics combination of drain current and sensitivity has rectangular Hall elements' configuration. Diamond-

shape has sensitivity comparable to rectangular hall element at $W/L > 2$, but drain current is higher. Cross configuration has not only the least drain current, but also minimal sensitivity. It is corresponded with the fact that for cross W/L ratio is always less than 1, and besides Hall contacts' sizes HL and HR are the same as D drain and S source contacts (see Figure-1, b). As it was shown in [1] to obtain maximum Hall voltage, Hall contacts have to be minimal dimensions (up to 10 μm) and W/L ration in the limits of $1.25 < W/L < 1.5$.

Sensitivity on W/L ratio dependences diagrams show that the dependence nature for rectangle and diamond-shape differs from cross dependences nature. For rectangle and diamond-shape sensitivity with W/L ratio increase rises and at definite W/L value saturation comes. There is an extreme point for the cross, after which sensitivity decreases with W/L ratio growth.

In addition, diagrams show that simulation and measurements results have a good correspondence. For drain current simulation, maximum error does not exceed 9%; maximum error on sensitivity simulation does not exceed 8%.

7. COMPARATIVE ANALYSIS OF CHARACTERISTICS OF DESIGNED HALL ELEMENTS WITH DIFFERENT CONFIGURATION

Table-2 summarizes drain current (I_D) measurement results, sensitivity (S) calculation and Hall elements of different configurations with and without pWell layer values of measured offset voltages $|V_{0max}|$ at drain voltage $V_D = 5 \text{ V}$.

Table-2. Test Hall elements of different configuration characteristics.

Configuration	L, μm	W, μm	W/L	I_D , mA	S, mV/mT	$ V_{0max} $, mV
Rectangle with pWell	210	210	1	0,66	0,405	7,8
	210	242	1,15	0,76	0,438	5,2
	210	274	1,3	0,86	0,45	7,7
	105	137	1,3	0,86	0,45	8,4
Rectangle without pWell	210	274	1,3	2,22	0,44	7,1
Cross with pWell	190	80	0,42	0,3	0,24	5,3
	190	100	0,53	0,4	0,27	6,1
	190	120	0,64	0,5	0,255	5,2
	95	60	0,64	0,5	0,26	5,4
Cross without pWell	190	100	0,53	1,1	0,28	6,8
Diamond-shape with pWell	265	265	1	0,15	0,12	0,14
	180	265	1,5	0,53	0,34	0,9
	95	265	2,8	1,43	0,41	2,8
	132	132	1	0,18	0,13	0,7
Diamond-shape without pWell	265	265	1	0,42	0,12	0,6



From the Table can be seen that Hall elements sizes proportional changes (i.e. W/L ratio remains unchanged) in this case is 2 times, it does not almost influence on Hall elements characteristics independently on configuration.

Also, the table shows that the sensitivity is almost the same for Hall elements with and without pWell layer at the same W/L ratio value. As for the drain current, for Hall elements without pWell layer it is 2,5 times higher than for Hall elements with pWell layer.

Maximum offset voltage values observed for rectangular Hall elements (more than 8 mV). Cross Hall elements offset voltage value is less, but big enough (up to 7 mV). For diamond-shaped Hall elements maximum offset voltage values are much less and strongly depend on W/L ratio. If $W/L = 1$, maximum offset voltage values are less than 0, 15 mV. If $W/L = 1, 5$ maximum offset voltage values are almost 1mV. If $W/L = 2, 8$ maximum offset voltage values are almost 3 mV.

As well, the table shows that for rectangle and cross pWell layer absence does not almost influence on offset voltage at the same W/L ratio values. But for the diamond pWell layer absence leads to sufficient (3-4 times) offset voltage increase at the same W/L ratio values.

Therefore, as one can see from the Table-2, the most optimal characteristics combination of drain current and sensitivity has a rectangular Hall element configuration (at $W/L = 1,3$ $I_D = 0,86$ mA, $S = 0,45$ mV/mT). Diamond-shapes Hall element are higher drain current and lower sensitivity (at $W/L = 2, 8$ $I_D = 1, 43$ mA, $S = 0, 41$ mV/mT). However, as it mentioned above, rectangular Hall element has much higher offset voltages in comparison to diamond-shaped Hall element.

As it known [10], to compensate offset voltage one can use several Hall elements, parallel connected and turned relative to each other at 90° angle (so called "orthogonal shift"). Two Hall elements (doubled) or for Hall elements (quadruple) connected in such a manner. Doubled Hall element in comparison to single allows reducing offset voltage by several times, and quadruples by a lot.

In this regard, at test dies quadruple Hall elements were manufactured, containing 4 Hall elements

of rectangular configuration with length $L = 210 \mu\text{m}$ and width $W = 274 \mu\text{m}$.

8. OFFSET VOLTAGE VS DRAIN VOLTAGE DEPENDENCES OF QUADRUPLE HALL ELEMENT

Figure-12 shows typical dependences for some quadruple rectangular Hall elements with pWell layer.

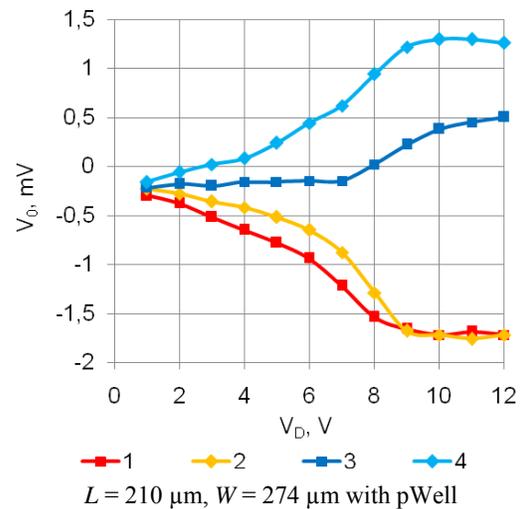


Figure-12. Offset voltage vs drain voltage dependence of quadruple rectangular Hall elements. (1, 2, 3 and 4-samples' numbers).

As one can see from the Figure-12, offset voltage for quadruple rectangular Hall element is many times less than offset voltage of a single rectangular Hall element (see Figure-5, a). In particular, at a drain voltage $V_D = 5$ V, quadruple Hall element's offset voltage does not exceed 1 mV, for a single Hall element offset voltage comes to 7 mV.

9. HALL ELEMENTS COMPARISON TO ANOTHER HALL ELEMENT

In the Table-3 below you can find a comparative analysis of researched Hall elements main characteristics to some other Hall elements.

**Table-3.** Hall elements' characteristic.

Configuration	L, μm	W, μm	d, μm	I, mA (V = 5 V)	V _{max} , V	S, $\frac{\text{mV}}{\text{mT}}$	S _v , $\frac{\text{mV}}{\text{mTV}}$	S _i , $\frac{\text{mV}}{\text{mTmA}}$
Rectangle with pWell	210	210	3,0	0,654	8	0,405	0,081	0,619
	210	242	3,0	0,763	8	0,438	0,088	0,577
	210	274	3,0	0,857	8	0,450	0,090	0,525
Rectangle without pWell	210	274	3,8	2,259	>12	0,435	0,087	0,193
Cross with pWell	190	80	3,0	0,301	8	0,240	0,048	0,797
	190	100	3,0	0,396	8	0,270	0,054	0,682
	190	120	3,0	0,501	8	0,255	0,051	0,509
Cross without pWell	190	100	3,8	1,066	>12	0,260	0,052	0,244
Diamond-shape with pWell	265	265	3,0	0,145	8	0,120	0,024	0,828
	180	265	3,0	0,536	8	0,340	0,068	0,634
	95	265	3,0	1,429	8	0,410	0,082	0,287
Diamond-shape without pWell	265	265	3,8	0,425	>12	0,130	0,026	0,306
Diamond-shape SS495	120	120	7,0	0,900	10,5	0,338	0,068	0,376
Rectangle SOI	500	500	0,2	0,098	12	0,151	0,030	1,541
RectangleCYSJ362A	105	70		3,750	12	1,640	0,328	0,437

There are comparative analysis results of different configuration (rectangle, cross and diamond-shape) Hall elements in the table. Three additional Hall elements added in the end of the table for comparison. Diamond-shape SS495 is a quadruple diamond-shape Hall element, manufactured by bipolar technology [12]. The table shows data for one Hall Element. Rectangle SOI is a field rectangular Hall element of a SOI (silicon on insulator) structure. Rectangle CYSJ362A is a rectangular Hall element of gallium-arsenide configuration [13].

The voltage, applied to the Hall elements is $V = 5$ V.

Characteristics in the table mean the following:

L and W Hall element's length and width, d - active layer thickness (for Hall elements with pWell layer - channel thickness).

I - current through Hall element

V_{max} - maximum voltage, applied to the Hall element. Researched Hall elements without pWell layer can operate at much higher voltage than elements with pWell layer, but however, as it mentioned earlier, consume 2,5 times higher current. It relates to thicker active layer of Hall element without pWell layer.

S - sensitivity, $S = V_H / B$, where V_H - Hall voltage, B - magnetic field induction. Maximum sensitivity is registered for Hall element at gallium-arsenide. For researched Hall elements, maximum sensitivity is registered for rectangular and diamond-shaped Hall elements by $L = 95 \mu\text{m}$ and $W = 265 \mu\text{m}$.

S_v - relative sensitivity by voltage. $S_v = S / V = V_H / (B \cdot V)$. Maximum relative sensitivity by voltage registered for Hall element at gallium-arsenide technology. For the

Hall elements, maximum relative sensitivity by voltage registered for rectangular and diamond-shaped Hall elements by $L = 95 \mu\text{m}$ and $W = 265 \mu\text{m}$.

S_i relative sensitivity by current, $S_i = S / I = V_H / (B \cdot I)$. Maximum relative sensitivity by current registered for field Hall element "silicon on insulator" SOI. For the researched Hall elements' maximum relative sensitivity by current is registered for diamond-shaped configuration by $L = 265 \mu\text{m}$ and $W = 265 \mu\text{m}$.

10. CONCLUSIONS

- Drain current vs drain voltage dependence (i.e. VAC) for Hall elements with pWell layer is almost linear in the drain voltage range from 0 to 6 V. Thus, Hall element's operating voltage (5 V) is at VAC linear part. VAC for Hall elements without pWell layer is linear in the drain voltage range from 0 to more than 12 V, but drain current is 2, 5 times exceeds Hall element's drain current with pWell layer in its VAC linearity range.
- Maximum offset voltage values registered for rectangular Hall elements (more than 8 mV). Cross Hall elements have maximum offset voltage values less, but high enough (up to almost 7 mV). For diamond-shaped Hall elements maximum offset voltage values are much less and strongly depend on W/L ratio. By $W/L = 1$, maximum offset voltages are less than 0, 15 mV. By $W/L = 1, 5$, maximum offset voltages are almost 1mV. By $W/L = 2, 8$, maximum offset voltages are almost 3 mV.
- The most optimal characteristics combination in drain current and sensitivity has a rectangular Hall elements



- configuration. Diamond-shape by $W/L > 2$ has sensitivity comparable to rectangular Hall elements, but higher drain current. Cross Hall element has the least drain current and minimal sensitivity.
- d) Quadruple rectangular Hall element allows obtaining several times less offset voltage than single rectangular Hall element. By drain voltage $V_D = 5$, quadruple Hall element's offset voltage does not exceed 1mV. Quadruple rectangular Hall element has the same sensitivity as a single rectangular Hall element and its offset voltage is comparable to diamond-shaped Hall element.
- e) Comparative analysis shows that by sensitivity and by voltage relative sensitivity of Hall elements better bipolar Hall elements and silicon on insulator Hall elements. Concerning relative current sensitivity, Hall elements is worse of SOI Hall elements.
- f) The Hall elements have relatively big size (length about 200 and 100 μm). As the research results shows, length changes in such limits do not influence on Hall elements characteristics. In this regard, it is of an interest to find out how and in what degree further Hall elements length decrease influence on their characteristics.
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